Quality Clause Q30 Revision: 3 07 January 2014

Advanced Quality Requirements for F-35 Airframe Suppliers Process Capability Data Submittal

COMPLETE RE-WRITE

Notice: A hard copy of this document may not be the document currently in effect. The current version is always the version on the Lockheed Martin network.

- A. This document shall be applicable for all parts and assemblies that have Lockheed Martin Aeronautics ("LM Aero") defined Key Characteristics, excluding Build-to-Packages ("BTPs") created by entities other than LM Aero.
- B. When 2YZA00720 Measurement Plan is present in the Build-to-Package ("BTP"), Seller shall calculate and submit process capability and submit this data through the SDR-J0621 workflow as defined within 2YZA00720 Measurement Plan.
- C. If Key Characteristics are identified on the associated contract drawings, and 2YZA00720 Measurement Plan is not present in the BTP, Seller shall use 2YZA00720 Measurement Plan located in the Product Data Manager ("PDM"), in lieu of any First Article Inspection and Recurring Inspection PowerPoint measurement plans contained in the BTP. If Key Characteristics are identified on the associated contract drawings and no measurement plan is present in the BTP, Seller shall submit a request through the Electronic Supplier Problem and Resolution ("e-SPaR") system for resolution.