Quality Clause Q6R Revision Log

Last Revised: 11 October 2023

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REV	DATE	CHANGES
4	10-11-2023	Document reviewed for accuracy/updates – no changes
	9-27-2020	Document reviewed for accuracy/updates – no changes
	9-27-2017	Complete rewrite and reformat
3	5-01-2013	ADDED: B. Seller shall define and maintain an infrastructure to support its software development and testing, that includes, as applicable: 1. Software development tools and utilities, including host computer and support software; 2. Software verification tools and utilities, including test equipment, test software, vulnerability scanners, code scanners, and fuzzers; 3. Equipment, tools and utilities for archiving and storage, disaster recovery protection, replication, software loading, transmittal, record retention, software quality, change management, and configuration management; 4. Integrity verification tools and utilities (e.g., virus protection/checking, digital signatures, security hash algorithms, and CRC); 5. Equipment and software needed to meet retention requirements; and 6. Security for software environments against attacks (e.g., malicious code, enumeration, fingerprints, worms, viruses, backdoors, and spyware).

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2	6-16-2010	REVISED:
		A. Seller shall implement and maintain a Software Quality program
		or methodology acceptable to Buyer for engineering design,
		development, testing and delivery of standalone or embedded
		software products associated with this Purchase Order ("PO"). Buyer
		may accept Seller's adaptation of standards SAE AS9115 for
		contracted deliverable software and SAE ARP 9005 for management
		of non-deliverable software if artifacts of compliance are readily
		verifiable, and the following elements, B, C, D, E, Note and
		Exclusion are defined and visible.
		B. Seller shall implement, and comply with, its Software Quality
		Program Plan ("SQPP") or Systems/Software Quality Program Plan
		("SSQPP"), which shall be organized and documented in Seller's
		format and defines Seller's software and software quality planning.
		Seller's SSQPP or SQPP is subject to Buyer approval or
		disapproval. Buyer reserves the right to conduct periodic evaluations
		of Seller's compliance with the SQPP or SSQPP.
		C. Seller shall include in its Software Quality program or
		methodology the review and audit of software development
		processes, products and activities, as required by Seller, in order to
		ensure compliance with applicable planning, procedures and standards. Seller shall provide internal and Buyer visibility into
		software quality program trends in its program.
		D . Seller shall establish and maintain, as part of the Quality System
		required by this PO, a system which provides for evaluation of each
		non-deliverable software Item used in the automated manufacturing
		of deliverable hardware or in the qualification or acceptance of
		deliverable software or hardware. Seller shall ensure this system
		provides for the following:
		1. Required functions of the non-deliverable software are defined, in
		writing, and objective evidence exists prior to the intended use of
		such software, that such software performs the required functions.
		The non-deliverable software is placed under internal
		configuration control prior to its use and such internal configuration
		control is maintained throughout its use.
		ADDED.
		ADDED: Note: This Clause does apply to the development process for
		programmable devices used to store executable instructions or data
		operands which control the detailed operation of a microprocessor or
		integrated micro controller (commonly known as firmware). Quality
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		Exclusion : This Clause does not apply to the development process
		for programmable logic elements of microcircuits that perform
		combinatorial or sequential logic (Boolean) functions which are
		developed using hardware development techniques. Such Items are
		subject to hardware development process requirements.
Rev A	4-09-1999	Original Document
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