



GE Aerospace

Automated Systems Department General Electric Company P.O. Box 588, Burlington, MA 01803 617 229-5000

December 10, 1990

Ms. Amy Ferguson Ms. Iris Davis The Commonwealth of Massachusetts Department of Environmental Protection Metro Boston- N. E. Region 5 Commonwealth Ave. Woburn, MA 01801

Re:

Phase II Report, 50 Fordham Road Property, Wilmington / North Reading, Massachusetts

Dear Ms. Ferguson, Ms. Davis,

Please find enclosed a copy of data gathered of an evaluation of Petroleum Distribution, Employee Parking Lot and Drainline Outfall Areas.

Thank you for your cooperation, if you have any questions or if you would like to schedule a meeting to discuss this report, please call me.

Sincerely,

Dino B. Iseppi

Senior Environmental / Safety Engineer

CC: Kenneth Meashey



ENVIRONMENTAL ENGINEERING CORPORATION 325 WOOD ROAD, BRAINTREE, MA 02184 (617) 849-1200

December 7, 1990

Tony DelGaizo Conservation Administrator Town Hall North Reading Conservation Commission North Reading, Massachusetts 01864

Re: Request for Determination of Applicability Former General Electric Co. Facility, 50 Fordham Road, Wilmington/North Reading, MA <u>CHEE Job No.: E-2910</u>

Dear Mr. DelGaizo,

** **a** -

Clean Harbors Environmental Engineering, Inc. (CHEE) has applied for an Emergency Discharge Permit from the United States Environmental Protection Agency (USEPA) for the discharge of treated groundwater from a pump test to be performed at the above referenced site. CHEE has obtained USEPA and Massachusetts Department of Environmental Protection (MADEP) approval pending approval from the North Reading Conservation Commission (NRCC). A copy of the letters of request and approval of the Emergency Discharge Permit are attached. CHEE is pleased to present the attached Request for Determination of Applicability (RDA) for work to be performed at the Former General Electric Co. facility. CHEE is requesting approval from the NRCC to conduct the scope of work described in the RDA.

The proposed scope of work, submitted as part of the RDA, has been prepared for the purpose of conducting a 24-hour pump test on a recovery well. Information from the pump test will be used to determine actual pumping rates from the well for the design and implementation of a groundwater remediation system. As part of this scope of work, CHEE proposes to treat the groundwater generated during the pump test with granular activated carbon to remove any volatile organic compounds (VOCs). With prior approval from the NRCC, treated groundwater will be discharged to a drainage manhole, which in turn empties into a drainage ditch located adjacent to a wetland area in North Reading.

The proposed scope of work will be performed within an area subject to protection under the Wetlands Protection Act (310 CMR 10.00) and will contribute to the protection of the resource areas (bordering land subject to flooding, bordering vegetated wetlands and the buffer zone to those areas) by complying with general performance standards established by 310 CMR 10.55, 10.56 and 10.57.



Former GE Facility December 7, 1990 Page 2 of 2

Prior to performance of the pump test, mitigating measures will be implemented to remove any potential threat to the resource area, as detailed on the Site Plan presented as Figure 1 in the RDA. Based upon the proposed mitigating measures and discharge procedures, the proposed scope of work will have no adverse affect on the resource areas.

Thank you for allowing Clean Harbors Environmental Engineering, Inc. the opportunity to submit this Request for Determination of Applicability for your approval. Should you have any questions or require additional information, please contact the undersigned at (617) 849-1800.

Sincerely, yichael JSmith

Michael J. Smith Project Engineer, ext. 1147

Turnan for NGNelhucret

Norman G. Nelhuebel Manager, Remedial Systems ext 1130

MJS/mjs Attachments

cc: Mike Ianniello, GE Ken Meashey, GE Iris Davis, MADEP David Tordoff, USEPA Mrs. Rosemarie Stanicich, Trustee Mr. Henry A. Dardeno, Trustee CHEE File E-2910 10.99: Forms



DEQE File No.	(To be provided by DEQE)
City/Town	
Applement	

Request for a Determination of Applicability Massachusetts Wetlands Protection Act, G.L. c. 131, §40

North Reading

The area is described as follows. (Use maps or plans, if necessary, to provide a description and the location of the area subject to this request.)

The site is a 13 acre parcel of land situated on the eastern side of Fordham Road within an industrial park in Wilmington and North Reading, Massachusetts. The proposed work is to be performed on a recovery well, RW-1, located between Buildings 1 and 3 (see Figure 1). Both buildings are currently occupied by Ametek Aerospace Products and used for the manufacture of aircraft instrumentation. The site is located at a latitude and longitude of 43°, 33", 37' North and 71°, 8", 7' East, respectively (UTM: 4,714,000 m N; 324,500 m E). Ms. Rosemarie Stanicich and Mr. Henry A. Dardeno, Trustees, are the current property owners.

The property is relatively flat and abuts a drainage ditch located continued on attached page

The work in said area is described below. (Use additional paper, if necessary, to describe the proposed work.)

CHEE plans to conduct a 24 hour pump test on a recovery well which may generate 10 to 50 gpm (12,000 to 60,000 gallons) of groundwater, although actual expected flow rates will probably produce less than 15 gpm (less than 21,600 gallons).

The 12,000 to 60,000 gallons of water generated during the pump test will be treated on site and discharged into the storm drainage system described in Question 2. Treatment will consist of granular activated carbon (GAC) for the removal of volatile organic compounds (VOCs). The GAC filtration system will consist of two carbon filter units designed to run in series. This method of treatment will provide a means by which the

continued on attached page

Question 2 (continued)

in a wetland area to the east and Fordham Road and industrial parcels to the west and south. Surface runoff from the work area is collected in a drainage manhole and drained via a drainline which discharges to a drainage ditch approximately 450 feet to the east of the work area. The border of the palustrine broad-leaved deciduous forested wetland is located approximately 500 feet from the work area. Most surface drainage in the wetland flows southeast towards the Ipswich river. An inactive drinking water supply well, formerly operated by the town of North Reading, known as the Stickney well is located approximately 1,000 feet northeast of the work area.

Question 3 (continued)

treated groundwater may be monitored at a point mid-way between the two filter units. By field screening samples taken at the mid-point, a determination can be made on the quality of the water entering the second filter unit. If any volatile organic compounds (VOCs) are detected at this sample point, the system may be shut off and discharge may be halted prior to the release of any VOCs. This method will ensure that the effluent from the GAC treatment system will be less than state and federal drinking water standards for VOCs and total petroleum hydrocarbon compounds (TPHs). The GAC filtration system will be capable of treatment at the flowrate defined above. An HNU photoionization detector will be employed for continuous field screening of mid-point and effluent samples. The HNU will utilize a 10.2 eV bulb and will be capable of detecting any compounds suspected to be in the groundwater. Additionally, water samples from the influent and effluent of the GAC filtration system will be taken two hours after startup and at the conclusion of the 24 hour test and analyzed in a certified laboratory to demonstrate system operation. The performance of the proposed work is necessary to design a groundwater remediation system that will adequately clean the VOCs currently in the groundwater at the site.

CHEE representatives will screen the treated groundwater for VOCs and monitor the drainage ditch and wetlands for signs of flooding. Flooding is not anticipated. However, if there is an indication of flooding, water discharge will be discontinued until the water level subsides. To control erosion and avoid sedimentation of the resource area, staked haybales will be placed at the outfall of the drainline in the drainage ditch to dissipate the flow of water. The wetlands should not be disturbed by the pump test. 10.99: continued

4. The owner(s) of the area, if not the person making this request, has been given written notification of this request on December 10, 1990 _(date)

The name(s) and address(es) of the owner(s):

Wilmington Realty Trust c/o Frank Dardeno, Sr. 424 Broadway Street Somerville, MA 02145

5. I have filed a complete copy of this request with the appropriate regional office of the Massachusetts Department of Environmental Quality Engineering on _____December...10....1990. (date)

Metro Boston/Northeast 38 Commerce Way Woburn, MA 01501

Southeast Lakeville Hospital Lakeville, MA 02346

Central 15B Grove Street Worcester, MA 01605 Western State House West, 4th Floor 436 Dwight Street Springfield, MA 01103

8. I understand that notification of this request will be placed in a local newspaper at my expense in accordance with Section 10.05(3) (b) 1 of the regulations by the Conservation Commission and that I will be. billed accordingly.

Signature_	Michael Smith	Name <u>Michael</u>	
-			
Address	325 Wood Rd, Braintree,	MA 02184	Tel. (617)849-1800



ENVIRONMENTAL ENGINEERING CORPORATION 325 WOOD ROAD, BRAINTREE, MA 02184 (617) 849-1200

November 28, 1990

David Tordoff United States Environmental Protection Agency 60 Westview Street Lexington, MA 02173-3185

RE: Emergency Discharge Permit 50 Fordham Road, (Former GE Facility) Wilmington, MA 01801 CHEE Job No.: E-2910___

Dear Mr. Tordoff:

Clean Harbors Environmental Engineering, Inc. (CHEE), requests an emergency discharge permit for treating groundwater generated from a pump test to be performed on a recovery well at a former General Electric Co. (GE) facility located at 50 Fordham Road in Wilmington, Massachusetts.

CHEE plans to conduct a 24 hour pump test which may generate 12,000 to 60,000 gallons (10 to 50 gpm) of groundwater. Levels of chlorinated and non-chlorinated organic compounds have been reported in groundwater samples taken in this area. GE has contracted Clean Harbors to remediate the area with the implementation of a groundwater extraction and treatment system.

The former GE property (hereafter referred to as the "site") is a 13 acre parcel of land situated on the eastern side of Fordham Road within an industrial park in Wilmington and North Reading, Massachusetts. The site is located at a latitude and longitude of 43 degrees, 33 minutes, 37 seconds North and 71 degrees, 8 minutes, 7 seconds East, respectively. The site is currently occupied by three buildings, originally built in 1968. GE occupied the site from 1971 until August 7, 1989 and subleased a portion of the property (Building No. 2) to Converse, a sports shoe manufacturer, from 1973 to 1986. Hamilton Standard, a manufacturer of hydrogen generators, also occupied the property buildings from 1983 to 1985. Ms. Rosemarie Stanicich and Mr. Henry A. Dardeno, Trustees, are the current property owners.

The property is relatively flat and abutted by intermittent bedrock outcrops, Fordham Road and industrial parcels to the west; by Converse property to the south; and by wooded wetlands to the east and north. An inactive drinking water supply well, formerly operated by the town of North Reading, known as the Stickney well is located approximately 500 feet northeast of the property.

The 12,000 to 60,000 gallons of water generated during the pump test will be treated on site. Treatment will consist of granular activated carbon (GAC) for the removal





David Tordoff November 28,1990 Page 2 of 2

of volatile organic compounds (VOC's). The GAC filtration system will be capable of treatment at the flowrate defined above. Effluent from the GAC treatment system will be less than state and federal drinking water standards for VOC's and total petroleum hydrocarbon compounds (TPH's). The effluent from the temporary treatment system will be field screened for the presence of any VOC's using an HNU photoionization detector. The HNU will utilize a 10.2 eV bulb and will be capable of detecting any compounds suspected to be in the groundwater.

The performance of the proposed work is necessary in order to design a groundwater remediation system that will adequately clean the VOC's currently in the groundwater at the site. The drawdown pump will be activated and will produce an estimated flowrate of 10 to 50 gallons per minute for a duration of approximately 24 hours. During the pump test influent and effluent samples will be taken two hours after startup and at the conclusion of the 24 hour test to demonstrate system operation.

The wetlands will not be disturbed by the pump test. The discharge from the temporary treatment system will be pumped to a drainline leading to a drainage ditch in North Reading, east of the site. The wetlands vegetation will not be adversely affected.

Pertinent information:

· _ ^ •

Our client is:

Mike Ianiello, Remedial Project Engineer, General Electric Co. 1 Computer Drive South, Albany, New York 12205 The property owners are:

Ms. Rosemarie Stanicich and Mr. Henry A. Dardeno, Trustees The property is currently occupied by:

Ametek Aerospace Products, Inc.

50 Fordham Road, Wilmington, Massachusetts 01801

The engineering consultant is:

Clean Harbors Environmental Engineering 325 Wood Road, Braintree, Massachusetts 02184

If you have any questions, or would like any additional information, please do not hesitate to call me at (617) 849-1800 ext. 1147.

Sincerely,

Hichael J. Smith Michael J. Smith Project Engineer Reeman for NG Nelhuebel

Norman G. Neihuebel Manager, Remedial Systems Group

cc: CHEE Files: Job No. E-2910 Mike Ianiello, General Electric Ken Meashey, General Electric Iris Davis, MADEP Howard Ray, CHI-Albany Brian Chapman, CHI-Bedford



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY REGION I ENVIRONMENTAL SERVICES DIVISION 60 WESTVIEW STREET, LEXINGTON, MASSACHUSETTS 02173-3185

30 November 1990

Mr. Michael Ianiello General Electric Company 1 Computer Drive South Albany, New York 12205

Re: <u>CORRECTION</u> NPDES Permit Exclusion Pump Test Former General Electric Co. Facility 50 Fordham Road Wilmington, Massachusetts 01887

Dear Mr. Ianiello:

Based on information provided by Mr. Michael Smith of Clean Harbors (CHI), Inc., I grant you, pursuant to Title 40 of the Code of Federal Regulations, Part 122.3(d), an exclusion from the requirement for a permit under the National Pollution Discharge Elimination System (NPDES), in order that pump tests may be conducted at the referenced location.

Subject to other controls that may be established by the State of Massachusetts, and the Town of North Reading (due to the discharge location), you are authorized to discharge up to 50 gallons of treated water per minute from a treatment system consisting of groundwater depression leading to an activated carbon treatment system (sized appropriately for the anticipated flow) prior to discharge into a storm drainage system, leading to the Ipswich River. The discharge must be done in accordance with the following provisions:

- No discharge of oil, sufficient to cause a sheen (as defined in 40 CFR 110), occurs to the drainage system. The discharge of a sheen of oil, or gasoline, constitutes an oil spill and must be reported, immediately, to the National Response Center (NRC) at (800) 424-8802.
- 2. Security provisions are maintained to assure that system failure, vandalism, or other incident will be addressed in a timely fashion, preventing the loss of oil or contaminated water to the storm drainage system.
- 3. Sampling and analysis, in accordance with EPA Methods, must be performed for Benzene, Toluene, Ethyl Benzene, and Xylenes (BTEX). Total BTEX is not to exceed 100 ppb, while Benzene may not exceed 5 ppb. In addition, Vinyl Chloride may not exceed 2 ppb, Trans 1,2-Dichloroethylens may not exceed 100 ppb, Trichloroethylene, Perchloroethylene, and Styrene may not

exceed 5 ppb, 1,1-Dichloroethylene may not exceed 7 ppb, and 1,1,1-Trichloroethane may not exceed 200 ppb, Total Petroleum Hydrocarbons may not exceed 5 ppm. Sampling and analysis of the influent, between filters (if in series), and the effluent to the receiving waters, must be performed on the first day, third day, and every third day of discharge. In addition portable instrumentation must be used, at least every 4 hours of discharge, to assure that Total Volatile Contaminants does not exceed 5 ppm at any times. Analytical Reports, with quality control information, are to be reported to the DEP Regional Engineer, and to this office within 8 weeks of completion of the pump test.

 You, or your representative, provide 24 hours notice of the anticipated start-up of discharge.

Because the purpose of this exclusion from the regulations is to allow pump tests, the exclusion will be in effect for 3 days from system start-up. Although 3 days, at a flow of up to 50 gpm is anticipated, the exclusion may be adjusted, verbally, if operational condition require (ie; equipment failure or weather).

If any questions should arise, please do not hesitate to contact me at (617) 860-4362.

Sincerely,

Dand In Tours

David W. Tordoff On-Scene Coordinator Response and Prevention Section

cc: T. Landry G. Gilmore R. Chalpin M. Smith EPA MaDEP-DWPC MaDEP-DSHW CHI



325 WOOD ROAD, BRAINTREE, MA 02184 (617) 849-1200

November 21, 1990

Ms. Iris Davis Massachusetts Department of Environmental Protection 5 Commonwealth Avenue Woburn, MA 01801

 Re: Emission Calculations, Preliminary Site Plan and Process & Instrumentation Diagram for Proposed Groundwater Treatment System at Former GE Facility
 50 Fordham Road, Wilmington, MA CHEE Job No. E-2910

Dear Ms. Davis:

Please find enclosed a copy of the site plan and preliminary process and instrumentation diagram (P&ID) for the proposed groundwater remediation system to be implemented at the former General Electric (GE) facility at 50 Fordham Road in Wilmington, Massachusetts. The site plan indicates the proposed location of the recovery well and equipment shed for the system. These locations are subject to change based on further discussion with General Electric and Ametek personnel to define optimum locations for both. The P&ID defines the proposed unit operations, equipment and flow configuration for the groundwater extraction and treatment system. The P&ID will be updated and finalized pending changes encountered during the pump test to be performed on the proposed well. At this time Clean Harbors Environmental Engineering, Inc. (CHEE) is pursuing an EPA Waiver of Exclusions (through David Tordoff, USEPA, Lexington office) for treatment and discharge of groundwater generated during the pump test.

Also please find enclosed a copy of engineering calculations estimating annual vapor emission rates for volatile organic compounds (VOC's) from the proposed system.



These calculations are based on data obtained from groundwater sampling performed by Goldberg-Zoino and Associates (November 1989) in the vicinity of the proposed recovery well. The influent levels assumed for the worst case calculations represent conditions which reflect the highest levels found for each compound in any of the nearby wells. The assumed nominal contaminant concentrations reflect the levels of VOC's that CHEE expects to be present in the groundwater under active pumping conditions. Please understand that all calculations are based on estimates only and are subject to change based on actual operating conditions. The calculations will also be revised upon completion of the pump test and sample analysis to reflect actual VOC concentrations. CHEE expects VOC concentrations to decrease over the duration of the remedial measures. As the remedial process progresses, CHEE shall revise and update the estimates provided here.

Should you have any questions or require more information, please contact the undersigned at (617) 849-1800 extensions 1147 or 1130, respectively.

Sincerely,

yichael 9 Smith

Michael J. Smith Project Engineer

Kliernan for NG Nelhuebel

Norman G. Nelhuebel Manager, Remedial Systems

MJS/mjs Attachments

cc: Mike Ianniello (GE) w/o Ken Meashey (GE) w/o Howard Ray (CH- Albany) w/o Brian Chapman (CHI) w/o CHEE File No. E-2910

Clean Harbors, Inc. Remedial Systems Division

Calculation Sheet Job # : E-2910 M-0 Date M.Sm; Name: Checked: Rhoman

Purpose:

The purpose of the following calculations is to estimate annual vapor emission rates.

Assumptions:

- Continuous operation for 24 hours per day, 350 days of annual operation (assuming two weeks of shut-down for maintenance)
- 25 gallons per minute water flow rate
- 55 degrees F groundwater temperature
- 100% of VOC's will be transferred from the groundwater to the air stream in the air stripping tower
- Influent water concentrations obtained from Goldberg, Zoino and Associates Phase II report
- Activated vapor phase carbon system operates at an efficiency of 90%

Method:

- Calculate worst case emissions with no emission control (no vapor carbon system).
- 2) Calculate nominal operating condition emissions with no emission control.
- 3) Calculate worst case emissions with emission control.
- 4) Calculate nominal operating conditions with emission control.

Conclusions:

The calculations illustrate the following:

- Annual emissions for worst case conditions with no emission control are estimated at 2.6 tons per year.
- Annual emissions for nominal operating conditions with no emission control are estimated at .79 tons per year.
- Annual emissions for worst case conditions with emission control are estimated at .26 tons per year.
- Annual emissions for nominal operating conditions with emission control are estimated at .08 tons per year.

Clean Harbors, Inc.
Remedial Systems Division
$$\begin{array}{l}
\text{Calculation Sheet} \\
\text{Job } \# : \underline{\mathcal{E}} - 2910 \\
\text{Calc. } \# \cdot \underline{M} - 01 \\
\text{Date } : \underline{M} - 13 - 70 \\
\text{Name: } \underline{M} \cdot 53 - 700 \\
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$$\frac{.12 + 25 + 3.785 + 60}{.0015} = .0015 \frac{.6}{n}$$

= 12.6 $\frac{.6}{y}$

Styrene,

$$\frac{.09 + 25 + 3.785 + 60}{.0011 - 10/4r} = .0011 - 10/4r$$

$$= 9.24 - 10/4r - 10.2017 = 0.2017$$

TOTAL WORST CASE VOL EMISSION RATE:

^ · ·

3,364 + 1,472 + 410 + 5.04 + 5.04 + 5.04 + 5.04 + 12.6 + 9.24 =

Clean Harbors, Inc. Remedial Systems Division

Calculation Sheet

Job # : <u>E-2910</u> Calc. #: <u>M-01</u> Date : <u>11-13-90</u> Name: <u>M. Sm.H.</u> Checked: <u>R. Kerman</u> $Pg = 3 \circ f G$

Toluene,

• • •

$$\frac{14 * 25 * 3,785 * 60}{453600} = .1752 \frac{16}{h}$$

= 1,472 ¹⁶/yr

Vinyl Chloride,

$$3.9 \times 25 \times 3.785 \times 60 = .0488^{16/n}$$

 $453,600 = 4/0.0^{16/y}$

$$\frac{.05 \pm 25 \pm 3.785 \pm 60}{.05 \pm 25 \pm 3.785 \pm 60} = .0006 \frac{15}{hr}$$

$$\frac{.05 \times 25 \times 3.785 \times 60}{453,600} = .0006 \ \frac{16}{m}$$
$$= 5.04 \ \frac{16}{yr}$$

Clean Harbors, Inc.

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Remedial Systems Division

Air Emission Calculations: -WORST CASE CONCENTRATIONS ARE (in ppm): Trans 1,2 Dichloroethylene - 32.0 Toluene - 14.0 Vinyl Chloride - 3.9 Trichloroethylene - .05 Perchloroethylene - .05 1,1 Dichloroethylene - .05 1,1 Dichloroethane - .05 1,1 Dichloroethane - .05 1,1 Dichloroethane - .12 Styrene - .09 TOTAL 50.31 ppm

Calculation Sheet Job # : E-2910 Calc. #: M-01 Date : 11-13-90 Name: M. Smith Checked: Phierman pg 2086

- Note: These values were obtained from GZA's Phase II Report. Data is from campling and analysic performed in November 1989.
-) WORST CASE ANNUAL EMISSIONS (Assuming 100 % Air Stripper Efficiency): WITH NO EMISSION CONTROL
 - $= \frac{(32^{mg/l}) + (25 gal/min) + (3.785^{l}/gal) + (60^{min/hr})}{(453,600^{mg/lb})}$

$$= .4005 \, 16/hr =$$

$$: = (.4005^{6}/hr)(8400 \, hr/yr)$$

$$= 3,364 \, ^{1}/yr$$

Clean Harbors, Inc. **Remedial Systems Division**

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Calculation Sheet Job # : E-2910 Calc. #: M-01 Date : <u>11-13-90</u> Name: <u>M.Smith</u> Checked: Kherman P95016

2) - CALCULATE ANNUAL EMISSIONS FOR NOMINAL OPERATIONS WITH NO EMISSION CONTROL

Nominal operation concentrations are assumed to be:

* Note: This assumption is based on data from other wells in the area and on data obtained from similar systems under similar conditions.

 $\frac{(15 \frac{m_{g}}{2}) * (25 \frac{qal}{min}) * (3.785 \frac{2}{qal}) * (60 \frac{min}{hr})}{(453600 \frac{mg}{16})} = .1877 \frac{16}{h}}$ Mipur 1,7 3427.53 .1877 16/hr * 24 h7/day * 350 days/year = /1,577 16/ OR .79 tons/

Clean Harbors, Inc. **Calculation Sheet** Job # : <u>E-2910</u> **Remedial Systems Division** Calc. #: M-01 Date : <u>11-13-90</u> Name: <u>M. Sm.H.</u> Checked: Rheman 3) - WORST CASE ANNUAL EMISSIONS NITH EMISSION CONTROL Pg 6 96 It is assumed that the vapor phase activated carbon units have a removal efficiency of 90% $5,288 \frac{16}{yr} * (1.00 - .90) = 528.8 \frac{165}{yr}$ OR . 26 Tows/year

4) - Nominal OPERATION ANNUAL EMISSIONS WITH EMISSION CONTROL $1,577 \frac{15}{3} \neq (1.0-90) = 157.7 \frac{15}{9}r$.079 Tons/Year



November 21, 1990

Mr. Tom Todd GE Materials Acquisition Center 117 Business Park Drive Utica, New York 13502

Re: Revised Cost Estimate for Groundwater Remediation System CHEE Job No. E-2910

Dear Mr. Todd:

\$1.0°\$

Please find enclosed a clarification of revised costs to the Scope of Work for Remedial Measures at the 50 Fordham Road Property in Wilmington, Massachusetts, dated October 12, 1990. These costs reflect the estimated costs for designing and implementing a single groundwater treatment system to operate in the area of the former underground tank farm. The previous estimates given were based on the implementation of two similar, but independent systems. The costs were presented in a format by which each area of concern could be tracked as its own cost center.

The engineering, design and permitting costs would be the same for one or two systems. The two proposed systems were essentially identical, and the costs were divided equally between the two systems. Therefore, for the implementation of one system, the engineering, design and permitting costs would remain unchanged from what was originally estimated in our August 2, 1990 submittal. The capital equipment costs would change by the amount of \$2,500.00 because the boiler cost would not be split between the systems. Also, under the aforementioned proposal, the groundwater from both pump tests was assumed to be treated using activated carbon units. The amount of carbon to be used was assumed to be sufficient for both pump tests due to the relatively low contamination levels and small volume of water to be treated. The costs associated with the disposal of this carbon was also shared between the systems.

REVISED WORK & COST PLAN

The following is a summary of budgetary costs which have been estimated for implementation of the proposed RM.

A. Engineering, Design & Drafting	Underground <u>Tank Farm Area</u> \$10,600
B. Regulatory/Compliance Permitting - Air Emission - Water Discharge	\$ 4,500
C. Capital Equipment - Air Stripping Tower - Vapor Adsorber Units - Liquid Carbon Adsorber Unit - Sequestering System - Particulate Filter(s) - Pipe, Valves & Fittings - Pumps & Blowers - Instrumentation & Controls - Electrical Panel - Wooden Structure	\$70,220
- Steam Generator/Boiler	\$ 5,000
D. Recovery Well - Well Installation - Well Development - Pump Test (24 Hr)	\$ 6,000
E. Treatment of Groundwater for Pump Test	\$ 9,460
F. Utility Service Drop	\$ 750
G. Site Construction & Installation - System Setup - Field power and control wiring - Process lines aboveground	\$ 5,000
H. System Startup & Troubleshoot	\$ 2,450
TOTALS	\$113,980

Should you have any questions or require more information on what is provided, please give me a call at (617) 849-1800 ext.1130

Sincerely,

Kernan for NG Nelluevel

Norman G. Nelhuebel Manager, Remedial Systems

NGN/ngn

cc: Brian Chapman (CHI) Howard Ray (CH-Albany) Mike Ianniello (GE) Ken Meashey (GE) Iris Davis (MA-DEP) CHEE File No. E-2910





Michael lanniello Remedial Project Engineer Northeast/Midwest Regions General Electric Company 1 Computer Drive South, Albany, NY 12205 518 458-9108 Dial Comm: 8*920-9000

HAND COPY OF PREVIOUSLY BAXED MATERIAL

November 13, 1990

<u>Via Fax</u>

Ms. Iris Davis The Commonwealth of Massachusetts Department of Environmental Protection Metropolitan Boston/Northeast Region 5 Commonwealth Avenue Woburn, MA 01801

Re: Wilmington DEP Case No. 3-0578

Dear Iris:

Please extend the deadline for submission of the design of the Interim Measure until November 26, 1990. Also, per our conversation, please let the record reflect this is an Interim Measure not a Short Term Measure as stated in the November 2, 1990 letter.

Very truly yours,

Michael L. Ianniello Remedial Project Engineer

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GENERAL ELECTRIC COMPANY CORPORATE ENVIRONMENTAL PROGRAMS

1 COMPUTER DRIVE SOUTH ALBANY, NY 12205

PHONE NO. (518) 458-9108 FAX NO. (518) 458-9247

DATE: November 13, 1990
TO: Icis Davis
Commonwealth of Mass
PHUNE NU: FAX NOIG17.937.6392
FROM: Mike Janoella
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If there are any problems with the transmission of this document, please call ALINA at (\$18) 458-9108.

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Daniel S. Greenbaum Commissioner

The Commonwealth of Massachusetts Department of Environmental Protection Metropolitan Boston - Northeast Region 5 Commonwealth Avenue Woburn, Massachusetts 01801

November 5, 1990

Mr. Michael Ianniello General Electric Company 1 Computer Drive South Albany, N.Y. 12205 RE: WILMINGTON-General Electric Short Term Measure for 50 Fordham Road DEP Case No. 3-0518

Dear Mr. Ianniello:

This letter is to confirm the submittal date of November 10, 1990 for the Short Term Measure (STM) proposed for the 50 Fordham Road property. This date was agreed upon at an October 10, 1990 meeting between yourself and Department of Environmental Protection (the Department) representatives. The proposal will include the design specifications for the remediation system(s) that will be used on the subject site, and a schedule of the work to be performed and date of completion.

As discussed in the October 10, 1990 meeting, the submittal date is considered an Interim Deadline. This deadline is adopted by the Department of Environmental Protection as an Interim Deadline pursuant to its authority under M.G.L. c.21E Section 3A(j) and 310 CMR 40.534(5). Failure to comply with this Interim Deadline may result in action pursuant to M.G.L. c21A Section 16, and 310 CMR 5.00.

If you have any questions please contact Iris Davis at (617) 935-2160 or the letterhead address.

Very truly yours,

auis Iris W. Davis

Environmental Analyst

Stephen M. John for Richard J. Chalpin Regional Engineer

RJC/IWD/ram

cc: Jim Persky, DWS/NERO DEP/WSC, 1 Winter St., Boston, Ma 02108 BOH, 121 Glen Road, Wilmington, MA 01887

10/10/90 GE muting _____ . ______ Mike lannielo, GE_ Richard Kiernan, Wan Houpors_ Sharon 6. _____ is D_ Amy F.____ 2 issues to converse tank (BTCX) * tank form (chlorinatuels) possibly 2 separate sejetimes (or pump & treat) Design Proposal for: ____ 11/10/90 = depending on pumpt treat - Converse tank rearing PO from 6E tank form within 7-10 days. 62-101 arca · · · · · · · · -- -- -- --- --- ---· · ···· - -• – • . · - · · · ··· - ··· · - ···

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They may have such and continues; out for the BTEX the BTEX out only and the BTEX. Interviewed to a form the sold as a the sold as the STER. Revised proposal due: November 10, 1990 additional well by method finishing AREA.



...:chaol lanniello Remedial Project Engineer GE Corporate Environmental Programs

Northeast/Midwest Regions General Electric Company 1 Computer Drive South, Albany, NY 12205 518 458-9108 Dial Comm: 8*920-9000

November 13, 1990

<u>Via Fax</u>

Ma. Irls Davis The Commonwealth of Massachusetts Department of Environmental Protection Metropolitan Boston/Northeast Region 5 Commonwealth Avenue Woburn, MA 01801

Re: Wilmington DEP Case No. 3-0578

Dear Iris:

Please extend the deadline for submission of the design of the Interim Measure until November 26, 1990. Also, per our conversation, please let the record reflect this is an Interim Measure not a Short Term Measure as stated in the November 2, 1990letter.

Very truly yours,

Michael L. Ianniello Remedial Project Engineer

/ale



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September 4, 1990

Mr. Mike Ianniello General Electric Corporate Environmental Programs 1 Computer Drive South Albany, New York 12205

Re: Implementation of Groundwater Treatment System CHEE Job No. E-2910

Dear Mr. Ianniello:

Clean Harbors Environmental Engineering, Inc.(CHEE) is pleased to submit the following proposed Scope of Work for Remedial Measures at the 50 Fordham Road Property in Wilmington, Massachusetts. A review of the Draft Phase II Report prepared by Goldberg-Zoino & Associates, Inc. (GZA) and a site walkdown were performed to better understand site characteristics and to establish baseline criteria for the design and implementation of Remedial Measures (RM).

Discussions between yourself and Murray Sharkey and Norman Nelhuebel of ² CHEE identified three (3) areas to be addressed: 1) A BTEX problem in the area of the 7 former underground storage tank; 2) a chlorinated solvent problem in the area of the former underground tank farm ; and 3) a contaminated soil problem in the area of the sewer outfalls. This proposal addresses the first two problems. Insufficient information was available on the contaminated soils and this will be addressed at a later date.

The following includes a general description and overview of the proposed RM to be implemented at the site. Also included are preliminary, budgetary costs for the proposed RM. Please understand that the design and respective costs presented herein are estimates only and are subject to change based on reported analytical data, limited information defining aquifer characteristics and the balance of any subsurface, investigatory work yet to be performed by GZA or others. This letter report is further broken down into three sections for your review; Design Basis, Remedial System Description and Scope of Work.

I. DESIGN BASIS

The area of the former underground storage tank has a contaminated soil and groundwater problem. The contaminated soils would be best suited for a soil vent system. This would not address the contaminated groundwater problem. CHEE recommends installing a groundwater treatment system large enough to handle flow from both problem areas. The additional costs for a system to treat both streams would be the labor required to run the additional piping to a common location from both wells. This cost would be small compared to the installation of a soil vent system. The groundwater could be treated for a period of time and the area re-evaluated for a future soil vent system.

For the purpose of developing a preliminary remedial system design and reasonably defining costs anticipated for successful implementation of the RM, CHEE proposes the following design criteria and assumptions:

- A. One (1) groundwater recovery well will be located in the former tank farm area to treat the contaminant plume as defined. Groundwater from the bedrock area will be pumped to the treatment system.
- **B**. A second (2) groundwater recovery well will be located in the area of the underground fuel tank and will pump groundwater from the overburden aquifer to the treatment system.
- C. The maximum total groundwater recovery rate will be less than 50 gallons per minute.
- **D**. The primary contaminants targeted for removal are TCE, PCE, DCE, TCA, DCA, Vinyl Chloride, and BTEX.
- E. Total VOC loading to the proposed remedial system will be in the range of 50-100 ppm for the duration of the RM.
- **F**. Contaminants are recovered in the aqueous phase, where no separate or non-aqueous phase liquid is present.

G. The RM will primarily address groundwater remediation. Excavation of contaminated soils will not be addressed within the immediate scope of the RM.

II. REMEDIAL SYSTEM DESCRIPTION

Based on the above described design criteria and assumptions, as well as information documented in the Draft Phase II Report, a preliminary remedial system design has been selected for the proposed application. In similar recovery and treatment scenarios, CHEE has successfully applied air stripping technology coupled with emission controls as a means to more efficiently proceed with the remedial action process in the most timely and cost effective manner. As time progresses in the remedial action process, the levels of contamination are expected to diminish at which point the remedial system may be considered for reevaluation, where there may be the potential to simplify or scale down the methods of treatment used (retrofit with liquid phase carbon). The following includes a more detailed description of the proposed remedial system.

A six(6) inch diameter recovery well will be installed within the proximity of the underground tank farm. The well will be constructed of polyvinyl chloride (PVC) with No. 10 slot well screen. CHEE recommends that the well screen extend from the top of the water table and extend into the bedrock layer to a depth of approximately 30 feet below grade. The groundwater flow rate will be determined through a 24 hour pump test. Groundwater recovered during the pump test will undoubtedly contain quantities of the contaminants identified. Options for handling pump test water include on-site treatment and discharge or off-site transport and disposal. If possible, it is recommended that the appropriate water discharge permit(s) be obtained prior to the pump test to allow for on-site treatment and discharge versus covering the expense for off-site transport and disposal.

The second recovery well will be installed in the area of the underground fuel storage tank to pump from the overburden aquifer. A six(6) inch recovery well will be installed. The boring will be advanced to a depth of thirty (30) feet which is the depth to bedrock. The well will be constructed of PVC and will be screened for the entire depth. A second pump test as described above will be performed on this well. The piping from the recovery well can be trenched or run aboveground to the treatment system. A more detailed review will be required to determine the most economical approach for running the piping

from the recovery wells (aboveground and heat traced versus trenching and excavating potentially contaminated soils) to the treatment system

Groundwater depression pumps will then be deployed and secured in each well at a predesignated elevation. There will also be the flexibility to reposition the depression pumps at increasing depths in the well. This will enable groundwater recovery down to select vertical locations in the aquifer since the contamination exists in different portions of the aquifer. The depression pumps will be provided with a water level shut-off probe and the necessary external controls to maintain the optimum water table depression required. Flow from the wells to the system will be regulated using manual flow control valves and combination flow indicator/totalizers.

Groundwater recovered from the wells is transfered to the system where it is first prefiltered to remove any fine silt or colloidal material. Particulate matter has the potential to foul, clog or even damage any of the downstream components if left in the process stream. Following the prefiltration step, a sequestering agent will be required. Sequestering agents are typically utilized in groundwater applications where elevated levels of iron, manganese or other dissolved solids are reported. These constituents will normally precipitate under oxidizing conditions such as aeration whereas the sequestering agent acts to maintain the solubility of the dissolved solid under such conditions. In the absence of a sequestering agent, dissolved solids will precipitate and accumulate in the air stripping tower causing the packing to foul and plug over time. This subsequently results in a reduction in stripping efficiency, extended system downtime for maintenance/repair and significant expense potentially associated with complete replacement of the packing material. CHEE recommends the use of a sequestering agent in this application because of the elevated levels of iron and manganese reported in the groundwater.

Solids-free groundwater will proceed to the Air Stripping System where volatile organic compounds are removed and transferred from the groundwater stream to the air. Groundwater is pumped to the top of the tower where it is evenly distributed over the packing material. As groundwater cascades down through the packing it mixes with a countercurrent flow of ambient air fed through the bottom of the tower. The air-to-water ratio used through the stripping tower is critical to assure that the exchange between the air and water is sufficient to evaporate the volatile compounds from the groundwater at a high removal efficiency. Removal efficiencies realized for the contaminants of concern typically exceed 95%. The solvent-laden vapor exits the top of the tower where it is first treated prior



to exhausting to the atmosphere. The best available emission control technology identified at this time for the removal of chlorinated organic hydrocarbons is gas-phase, activated carbon adsorption. CHEE proposes the implementation of a dual adsorber system with the capability for on-site, low pressure steam regeneration. The adsorber system will be operated in series, where solvent emissions are first transfered through the primary unit followed by flow through the secondary unit. When contaminant breakthrough is detected in the primary unit, it will be taken off-line for steam regeneration at which point the secondary unit takes the primary position. Following the steam regeneration cycle, the adsorber is put back on-line in the secondary position where the rotation is repeated again. Steam passed through each spent carbon unit is recovered, condensed and consolidated in storage drums. Often times the condensate will separate as two discrete liquid phases, water and solvent. The drummed condensate volume can be further reduced by decanting off the water phase and returning it to the system for additional treatment. The chlorinated solvents, which are more dense than water, will remain at the bottom of the drum. Toluene and other less dense hydrocarbons which normally separate on the surface of the water may in fact also remain at the bottom of the drum due to a co-solvent affect with the chlorinated solvents.

Treated groundwater which has completed its travel down through the air stripping tower collects in an integrally mounted sump. The water is automatically purged and transferred to the point of ultimate discharge using level switches which control the high and low level setpoints in the sump by respectively turning the sump discharge pump on and off. It should be noted that the effluent water quality from the air stripper must satisfy the water quality criteria set by the responsible agency prior to discharge. Water quality requirements will vary based on the point of discharge; sanitary sewer, subsurface recharge, surface water discharge. Should the air stripper effluent water quality not satisfy the requirements set by the governing agency, effluent polishing in the form of liquid-phase activated carbon will be required.

The system will also be instrumented with the controls necessary to maintain a failsafe operation thereby automatically energizing and de-energizing equipment as required. Pipe, valves and fittings will be constructed of polyvinyl chloride (PVC) with select portions of piping around the vapor adsorber units to be provided in steel. Tanks for holding groundwater and sequestering agent will be constructed of high-density polyethylene while tanks for the activated carbon system(s) described will be provided as epoxy coated steel pressure vessels. The air stripper tower, extension pieces and top



reducing cone will be constructed of fiberglass. To protect the system from seasonal extremes in temperature and weather, a wooden structure will be built to house the remedial system. Equipment which remains exposed will be insulated as required. The structure also

provides the security which may be necessary. In addition, a security fence may be desired to further prevent unauthorized entry and vandalism.

III. SCOPE OF WORK

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The following is a summary of work which has been estimated for implementation of the proposed RM.

A. Engineering, Design & Drafting

- **B. Regulatory/Compliance Permitting**
 - Air Emission
 - Water Discharge

C. Capital Equipment

- Air Stripping Tower
- Vapor Adsorber Units
- Liquid Carbon Adsorber Units
- Sequestering System
- Steam Generator/Boiler
- Particulate Filter(s)
- Pipe, Valves & Fittings
- Pumps & Blowers
- Instrumentation & Controls
- Electrical Panel
- Wooden Structure

D. Recovery Well

- Well Installation
- Well Development
- Pump Test (24 Hr)

E. Treatment of Groundwater for Pump Test

F. Utility Service Drop

G. Site Construction & Installation

- System Setup
- Field power and control wiring
- Process lines aboveground

H. System Startup & Troubleshoot

Engineering time is included in the above estimate for preparing air emission and water discharge permit applications. Any requirements to attend any meetings or to generate any submittals to the state or other regulatory bodies would be in addition to the above scope of work.

CHEE will make every effort possible to minimize costs associated with the project. Should you have any questions or require more information on the what is provided, please give me a call at (617) 849-1800 ext.1118

Sincerely,

Sichard Kieman

Richard J. Kierhán Senior Chemical Engineer

RJK/rjk

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cc: Norman Nelhuebel (CHEE) Murray Sharkey (CHEE) Brian Chapman (CHI) Howard Ray (CH-Albany) CHEE File No. E-2910



Daniel S. Greenbaum Commissioner

> Willard R. Pope General Counsel

• Yeve Johnson The Commonwealth of Massachusetts Executive Office of Environmental Affairs Department of Environmental Protection Office of General Counsel One Winter Street, Boston, Massachusetts 02108 Telephone: (617) 292-5568 November 29, 1990

Angela Cogliano, Docket Clerk Office of Administrative Appeals Department of Environmental Protection One Winter Street - 3rd floor Boston, Massachusetts 02108

> In the matter of General Electric Company <u>et al</u>. Order No. 809 Docket No. 90-126

Dear Ms. Cogliano:

Please find enclosed, for filing in this matter, a Notice of Substitution of Counsel and a Certificate of Service.

Thank you for your assistance.

Yours truly,

'Marcia Sherman

MS/mp

cc: Jeffrey Davidson Madelaine Berg Sabin Lord Stephen Johnson Ron White Christos Tsiotos William Gaughan

1555M

EXECUTIVE OFFICE OF ENVIRONMENTAL FFAIRS DEPARTMENT OF ENVIRONMENTAL PROTECTION ---- DIVISION OF WATER POLLUTION CONTROL

In the Matter of

General Electric Company Ametek Aerospace Products, Inc. and Wilmington Realty Trust 50 Fordham Road Wilmington, Massachusetts 01887 Administrative Order No. 809

Docket No. 90-126

Notice of Substitution of Counsel

Please substitute Anne Bingham for Marcia Sherman as counsel for the Division of Water Pollution Control in this matter.

Dated: 11/28/90

Submitted by:

Marcia Sherman Deputy General Counsel Department of Environmental Protection One Winter Street, 3rd Floor Boston, Massachusetts 02108 617/292-5568

Anne Bingham Deputy General Counsel Department of Environmental Protection One Winter Street 3rd floor Boston, Massachusetts 02108 617/292-5568 CERTIFICATE OF SERVICE

It is hereby certified that a true and exact copy of a Notice of Substitution of Counsel was mailed, via first class mail, to the following: Madelaine Berg, Esq., Stroock & Stroock & Lavan, Seven Hanover Square, New York, New York 10004-2594; Jeffrey Davidson, Esq., Hale & Dorr 1455 Pennsylvania Avenue N.W. Washington, D.C. 20004; and Christos Tsiotos, Esq. 424 Broadway Somerville, Massachusetts 02145 on this _____ day of December, 1990.

Signed under the pains and penalties of perjury.

Man Sum

PRP Entry/Correction Form

1. Site I.D. <u>3-0518</u>
2. Site Name_General Electric
3. Town wilmington
4. Last or Company Name_ Converse, Inc.
5. First Name
6. Middle Initial
7. Type of Party (Circle One) CORPORATION INDIVIDUAL PARTNERSHIP TOWN GOVERNMENT STATE AGENCY FED. AGENCY REALTY TRUST OTHER UNKNOWN
B. Attention Mr. Jack Green
9. Title <u>General Counsel</u>
10. Address Line 1Converselne
11. Address Line 2 / Fordham Road
12. State <u>M</u> <u>A</u>
13. Town N. Roading
14. Zip Code <u>0 / 8 /0 //</u>
15. Telephone () Ext Ext
16. RelationshipPRP
17. LTBI NOR Date//
18. Confirmed Disposal Site NOR Date 9 12-7 90

Signature amy M. Ferguson Date 10/1/90

submitted 10/1/90

New Entry

__Correction

TELEPHONE CONVERSATION NOTES MASS DEQE/NERO/DS BITE REFERENCE GE DATE 9/20/9 1 SUNJECT тіне 2 11 C FROH Mike Répresenting FA Inte £ 1 то _ REPRE An 1.4.1 DISCUSSION 00 Su 7 our (a DEX Sol a G ater alian pany a (\mathbf{r}) sari j. war an du Losti N opens months. ration igh J. ACTION REQUIRED/REFERRED TO No re VICI <u>.</u> - i | é 1 - - <u>- -</u> - -÷È . . • 1.1 . ı. • .: . . . ÷ 3 1 .. 1 ļ . • : `!' Ģ 1 1 İ. 11.1 ЛÌ .: : . : .:: • • . . · 可じ . . ۰. 11 1 ٠ t • :

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M 1 6 1 80 7 185 1 1 (SEP 05 '90 08:47 GE/CEP_518-4589247 GENERAL ELECTRIC COMPANY CORPORATE ENVIRONMENTAL PROGRAMS **1 COMPUTER DRIVE SOUTH** ALBANY, NY 12205 PHONE NO. (518) 458-9108 < FAX NO. (518) 458-9247 1990 DATE: TO: AVIS 935 2160 FAX NO: <u>935-6393</u> PHONE NO: FROM: GR Mich Janniello NUMBER OF PAGES TO FOLLOW: COPIES TO: or you veriew. **COMMENTS:** IE P D'U CEN Juc Ca A T) on des

If there are any problems with the transmission of this document, please call ALINA at (518) 458-9108.

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September 4, 1990

08:48 <u>GE/CEP 518-4589247</u>



325 WOOD ROAD, BRAINTREE, MA 02184 (617) 849-1200

Mr. Mike Ianniello General Electric Corporate Environmental Programs 1 Computer Drive South Albany, New York 12205

Re: Implementation of Groundwater Treatment System CHEE Job No. E-2910

Dear Mr. Ianniello:

Clean Harbors Environmental Engineering. Inc.(CHEE) is pleased to submit the following proposed Scope of Work for Remedial Measures at the 50 Fordham Road Property in Wilmington, Massachusetts. A review of the Draft Phase II Report prepared by Goldberg-Zoino & Associates, Inc. (GZA) and a site walkdown were performed to better understand site characteristics and to establish baseline criteria for the design and implementation of Remedial Measures (RM).

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General Electric September 4, 1990 , Page 2 of 7 ;

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I. DESIGN BASIS

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For the purpose of developing a preliminary remedial system design and reasonably defining costs anticipated for successful implementation of the RM, CHEE proposes the following design criteria and assumptions:

- A. One (I) groundwater recovery well will be located in the former tank farm area to treat the contaminant plume as defined. Groundwater from the bedrock area will be pumped to the treatment system.
- **B**. A second (2) groundwater recovery well will be located in the area of the underground fuel tank and will pump groundwater from the overburden aquifer to the treatment system.
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General Elecuric September 4, 1990 Page 3 of 7

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CLEAN HARBORS ENVIRONMENTAL ENGINEERING, INC.

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General Electric September 4, 1990 Page 4 of 7

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General Eloctric September 4, 1990 Page 5 of 7

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General Electric September 4, 1990 Page 6 of 7

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provides the security which may be necessary. In addition, a security fence may be desired to further prevent unauthorized entry and vandalism.

III. SCOPE OF WORK

The following is a summary of work which has been estimated for implementation of the proposed RM.

- A. Engineering, Design & Drafting
- **B.** Regulatory/Compliance Permitting - Air Emission
 - Water Discharge
- C. Capital Equipment

 - Air Stripping Tower Vapor Adsorber Units
 - Liquid Carbon Adsorber Units
 - Sequestering System
 - Steam Generator/Boiler
 - Particulate Filter(s)
 - Pipe, Valves & Fittings
 - Pumps & Blowers
 - Instrumentation & Controls
 - Electrical Panel
 - Wooden Structure
- **D. Recovery Well**
 - Well Installation
 - Well Development
 - Pump Test (24 Hr)
- E. Treatment of Groundwater for Pump Test

F. Utility Service Drop

- G. Site Construction & Installation
 - System Setup
 - Field power and control wiring
 - Process lines aboveground
- H. System Startup & Troubleshoot

CLEAN HARBORS ENVIRONMENTAL ENGINEERING, INC.

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General Electric September 4, 1990 Page 7 of 7

Engineering time is included in the above estimate for preparing air emission and water discharge permit applications. Any requirements to attend any meetings or to generate any submittais to the state or other regulatory bodies would be in addition to the above scope of work.

CHEE will make every effort possible to minimize costs associated with the project. Should you have any questions or require more information on the what is provided, please give me a call at (617) 849-1800 ext.1118

Sincerely,

Richard J. Kierhán Senior Chemical Engineer

RJK/rjk

cc: Norman Nchuebel (CHEE) Murray Sharkey (CHEE) Brian Chapman (CHI) Howard Ray (CH-Albany) CHEE File No. E-2910



GENERAL ELECTRIC COMPANY CORPORATE ENVIRONMENTAL PROGRAMS

1 COMPUTER DRIVE SOUTH ALBANY, NY 12205

PRONE NO.	(518) 458-9108 <
FAX NO.	(518) 458-9247

DATE: Sept. 5, 1990

TO:

IRIS DAVIS

PEONE NO: 9357160 FAX NO: 935-6393

From:

Michael Janniello / CR:

BER OF PAGES VO FOLLOW:

SS TO:_____

2. RTS For your veriew. COMMENTS: IF-the Concepts eve Ole give me 2 call and I'll wider CHEE on a design.

If there are any problems with the transmission of this document, please call ALINA at (516) 458-9108.



September 4, 1990

Mr. Mike Ianniello General Electric Corporate Environmental Programs 1 Computer Drive South Albany, New York 12205

Re: Implementation of Groundwater Treatment System CHEE Job No. E-2910

Dear Mr. Ianniello:

Clean Harbors Environmental Engineering. Inc. (CHEE) is pleased to submit the following property operation of Tork for Remedial Measures at the 50 Fordham Road Property in V(0, 0) and a standard of a Draft Phase II Report prepared by Goldberge 20 and Associates, Inc. (GZA) and a site walkdown were performed to better understand the charactoristics and to establish baseline criteria for the design and implementation of Remedial Measures (KM).

Discussions between yourself and Murray Sharkey and Norman Nelhuebol (CHEE identified three (3) areas to be addressed: 1) A BTEX problem in the area of the former underground storage tank; 2) a chlorinated solvent problem in the area of the former underground tank farm ; and 3) a contaminated soil problem in the area of the semilocation outfalls. This proposal addresses the first two problems. Insufficient information was available on the contaminated soils and this will be addressed at a later date.

The following includes a general description and overview of the proposed $\times M$ to be implemented n = 4 site. Also included are preliminary, budgetary cosis for the proposed RM. Please understand that the design and respective costs presented herein are estimates only and are subject to change based on reported analytical data, limited information defining aquifer characteristics and the balance of any subsurface, investigatory work yet to be performed by GZA or others. This letter report is further broken down into three sections for your review; Design Basis, Remedial System Description and Scope of Work.

General Electric September 4, 1990 Page 2 of 7

I. DESIGN BASIS

The area of the former underground storage tank has a contaminated soil and soundwater problem. The contaminated soils would be best suited for a soil vent system. This would not address the contaminated groundwater problem. CHEE recommends installing a groundwater treatment system large enough to handle flow from both problem areas. The additional costs for a system to treat both streams would be the labor required to run the additional piping to a common location from both wells. This cost would be small compared to the installation of a soil vent system. The groundwater could be treated for a period of time and down areas are re-evaluated for a future soil vent system.

For the purpose of developing a preliminary remedial system design and reasonably defining costs anticipated for successful implementation of the RM, CHEE proposes the following design criteria and assumptions:

- A. One (1) groundwater recovery well will be located in the former tank form area to treat the contaminant plume as defined. Groundwater from the bedrock area will be pumped to the treatment system.
- A second (2) groundwater recovery well will be located in the area of the underground fuel tank and will pump groundwater from the soverburden aquifer to the treatment system.
- C. The maximum total groundwater recovery rate will be less than 50 gallons per minute.
- D. The primary contaminants targeted for removal are TCE, PCE, DCE, TCA, DCA, Vinyl Chloride, and BTEX.
- **E**. Total VOC loading to the proposed remedial system will be in the range of 50-100 ppm for the duration of the RM.
- F. Contaminants are recovered in the aqueous phase, where no separate or non-aqueous phase liquid is present.

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G. The RM will primarily address groundwater remediation. Excavation of contaminated soils will not be addressed within the immediate scope of the RM.

II. REMEDIAL SYSTEM DESCRIPTION

Based on the above described design criteria and assumptions, as well as information documented in the Draft Phase II Report, a preliminary remedial system Assign has been selected for the proposed application. In similar recovery and treatment sectuarios, CHEE has successfully applied air stripping technology coupled with emission controls as a means to more efficiently proceed with the remedial action process in the most timely and cost effective manner. As time progresses in the remedial action process, the levels of contamination are expected to diminish at which point the remedial system may be considered for reevaluation, where there may be the potential to simplify or scale down the methods of treatment used (retrofit with liquid phase carbon). The following includes a more detailed description of the proposed remedial system.

A six(6) inch diameter recovery well will be installed within the proximity of the underground tank farm. The well will be constructed of polyvinyl chloride (PVC) with No. 0 slot well screen. CHEE recommends that the well screen extend from the top of the water table and extend into the bedrock layer to a depth of approximately 30 feet below grade. The groundwater flow rate will be determined through a 24 hour pump test. Groundwater recovered during the pump test will undoubtedly contain quantities of the commende identified. Options for handling pump test water include on-site treatment and discharge or off-site transport and disposal. If possible, it is recommended that the appropriate water discharge permit(s) be obtained prior to the pump test to allow for on-

The second recovery well will be installed in the area of the underground fuel storage tank to pump from the overburden aquifer. A six(6) inch recovery well will be installed. The boring will be advanced to a depth of thirty (30) feet which is the depth to bedrock. The well will be constructed of PVC and will be screened for the entire depth. A second pump test as described above will be performed on this well. The piping from the recovery well can be trenched or run aboveground to the treatment system. A more detailed review will be required to determine the most economical approach for running the piping.

General Electric September 4, 1990 Page 4 of 7

from the recovery wells (aboveground and heat traced versus trenching and excavating pot sally contaminated soils) to the treatment system

Shoundwater depression pumps will then be deployed and secured in each well at a prodesignated elevation. There will also be the flexibility to reposition the depression $p_{1,2}$ as at increasing depths in the well. This will enable groundwater recovery down to sele t vertical locations in the aquifer since the contamination exists in different portions of the aquifer. The depression pumps will be provided with a water level shut-off probe i = d the necessary external controls to maintain the optimum water table depression required. Flow from the wells to the system will be regulated using manual flow control valves and combination flow indicator/totalizers.

Groundwater recovered from the wells is transfered to the system where it is first prefiltered to remove any fine silt or colloidal material. Particulate matter has the potential to foul, clog or even damage any of the downstream components if left in the process stream. Following the prefiltration step, a sequestering agent will be required. Sequestering agents are typically utilized in groundwater applications where elevated levels of iron, manganese or other dissolved solids are reported. These constituents will normally precipitate under oxidizing conditions such as aeration whereas the sequestering agent acts to maintain the solubility of the dissolved solid under such conditions. In the absence of a sequestering agent, dissolved solids will precipitate and accumulate in the air stripping tower causing the packing to foul and plug over time. This subsequently results in a reduction in stripping efficiency, extended system downtime for maintenance/repair and significant expense potentially associated with complete replacement of the packing material. CHEE recommends the use of a sequestering agent in this application because of the elevated levels of iron and manganese reported in the groundwater.

Solids-free groundwater will proceed to the Air Stripping System where volatile organic compounds are removed and bansferred from the groundwater stream to the air. Groundwater is pumped to the top of the tower where it is evenly distributed over the packing material. As groundwater cascades down through the packing it mixes with a countercurrent flow of ambient air fed through the bottom of the tower. The air-to-water ratio used through the stripping tower is critical to assure that the exchange between the air and water is sufficient to evaporate the volatile compounds from the groundwater at a high removal efficiency. Removal efficiencies realized for the contaminants of concern typically exceed 95%. The solvent-laden vapor exits the top of the tower where it is first treated prior

General Electric September 4, 1990 Page 5 of 7

to exhausting to the atmosphere. The best available emission control technology identified at this time for the removal of chlorinated organic hydrocarbons is gas-phase, activated uarbon adsorption. CHEE proposes the implementation of a dual adsorber system with the be on-site, low pressure steam regeneration. The adsorber system will be cap opera series, where solvent emissions are first transfered through the primary unit follower my flow through the secondary unit. When contaminant breakthrough is detected in the primary unit, it will be taken off-line for steam regeneration at which point the secondary unit takes the primary position. Following the steam regeneration cycle, the adsorber is put back on-line in the secondary position where the rotation is repeated again. Steam passed through each spent carbon unit is recovered, condensed and consolidated in storage drums. Often times the condensate will separate as two discrete liquid phases, water and solvent. The drummed condensate volume can be further reduced by decanting off the water phase and returning it to the system for additional treatment. The chlorinated solvents, which are more dense than water, will remain at the bottom of the drum. Toluene and other less dense hydrocarbons which normally separate on the surface of the water may in fact also remain at the bottom of the drum due to a co-solvent affect with the chlorinated solvents.

Treated groundwater which has completed its travel down through the air stripping tower collects in an integrally mounted sump. The water is automatically purged and transferred to the point of ultimate discharge using level switches which control the high and low level setpoints in the sump by respectively turning the sump discharge pump on and off. It should be noted that the effluent water quality from the air stripper must satisfy the water quality criteria set by the responsible agency prior to discharge. Water quality requirements will vary based on the point of discharge; <u>sanitary</u> sewer, subsurface recharge, surface water discharge. Should the air stripper effluent water quality not satisfy the requirements set by the governing agency, effluent polishing in the form of liqui 1-phase activated carbon will be required.

The system will also be instrumented with the controls necessary to maintain a failsafe operation thereby automatically energizing and de-energizing equipment as required. Pipe, valves and fittings will be constructed of polyvinyl chloride (PVC) with select portions of piping around the vapor adsorber units to be provided in steel. Tanks for holding groundwater and sequestering agent will be constructed of high-density polyethylene while tanks for the activated carbon system(s) described will be provided as epoxy coated steel pressure vessels. The air stripper tower, extension pieces and top

CLEAN HARBORS ENVIRONMENTAL ENGINEERING, INC.

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Coneral Electric September 4, 1990 Page 6 of 7

reducing cone will be constructed of fiberglass. To protect the system from seasonal extremes in temperature and weather, a wooden structure will be built to house the remedial system. Equipment which remains exposed will be insulated as required. The structure also

provides the security which may be necessary. In addition, a security fence may be desired to further prevent unauthorized entry and vandalism.

III. SCOPE OF WORK

The following is a summary of work which has been estimated for implementation of the proposed RM.

A. Engineering, Design & Drafting

- **B. Regulatory/Compliance Permitting**
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General Electric September 4, 1990 Page 7 of 7

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Sincerely,

Richard J. Kierhan Senior Chemical Engineer

RJK/rjk

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cc: Norman Nelhuebel (CHEE) Murray Sharkey (CHEE) Brian Chapman (CHI) Howard Ray (CH-Albany) CHEE File No. E-2910

ð Ling 7/6/90 Muting 10-12 Am Attendants : Ken Meashey SGE Mike Lanniello Amy Ferguson Soco eris Davis S \$ any/ lies expressed dis-satisfaction with the Rick lissessment in the GE Phase I report. - need to assess use of groundwater in stickney Wel aria - need to assess extent of contamination in se lowuse tank area; benath packing lot and in withands - nue de include magnicium chip disposal area. => limy / eris will review the Rich assessment and get back to GE with spraini comments as that GE can re- do

the suctions that mud work.

Tom text.

⇒ Ken/ Mike expressed a disire to commence some dype... is remediation on the site prior to completions of the Phase II and revision of the Phase II.

- Amy/ live explained this could be done as a Short Term Measure so that remediation could commune ASAP, However on acceptable Phase II and a Ph. III FS/ Evaluation of various remedial acturnatives would still be required for the sett.
- In adaption, is adaptional work / different type of remideration is found to be meessary following the Ph. III, this work must be carried out. i.e., the STM cannot at this time be considered the "final remained response" Thought it may be a part of the FREP.
- ⇐ plane to submit a proposal from clian Harbors for vapor extraction and/or groundwater extraction of treasment do the SEP.
- Then was little cleacussion about the Phase I report since mither Amy or lies have thoroughly revealed it.
- A GE agried to allow arris to 50m-4 to sterling / Serter as long as a Sept. representative was present during surprig / Sampling. Mike I. called (atte in PM to request that this access be reciprocated by Sturing / Serter.

Discussions regarding the sewering proper:

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- GE hind SER to evaluate the painsility of swering Fordham Kd. + trying into whemington sewer. SEA estimated The proper would cost GE "1.5 million .

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- apparently (according 40 Kenf Mike) in mutings with the Towns of Reading, N. Reading, Wilmington, the following occurred
 - Ed Price, Town of Wilmington SPW has his own servering aquada/scheduce. He claims to "own" the sewer. His plans are much more complex man Those proposed by SEA and would cost ~ 7 mil and Lake until 1993 to compute. Mr. Price will not undye on his plan.
 - GE has therefore decided that they will upprave Their on-site sewage treatment facility rather than proceed with servering UNLESS something drastic change in wilmington.

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		GE Aerospace
	Autonwited Systems Department General Hechic Company P.U. Box 588, Burlington, MA 01803 C17 229 5000	
April 26, 1990	i.	i
Ms. Amy Ferguson Ms. Iris Davis The Commonwealth of Massachusetts Department of Environmental Protection Metro Boston- N. E. Region 5 Commonwealth Ave. Woburn, MA 01801	DEP/ Wullt	·

Re:

Phase II Report, 50 Fordham Road Property, Wilmington / North Reading, Massachusetts

Dear Ms. Ferguson, Ms. Davis,

Please find enclosed a copy of our Phase II Report as required by the Massachusetts Contingency Plan regulation 310 CMR 40.00. Per our discussions we have also included some elements of remedial response alternatives to be considered. Development of Phase III Remedial Response Alternatives is forthcoming.

Thank you for your cooperation, if you have any questions or if you would like to schedule a meeting to discuss this report, please call me.

Sincerely,

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Dino B. Iseppi Senior Environmental / Safety Engineer

CC: Kenneth Meashey

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DATE:	43/90	FILE	PACSIMILI NO.: 76.50.54	B : (617) 965 - 776
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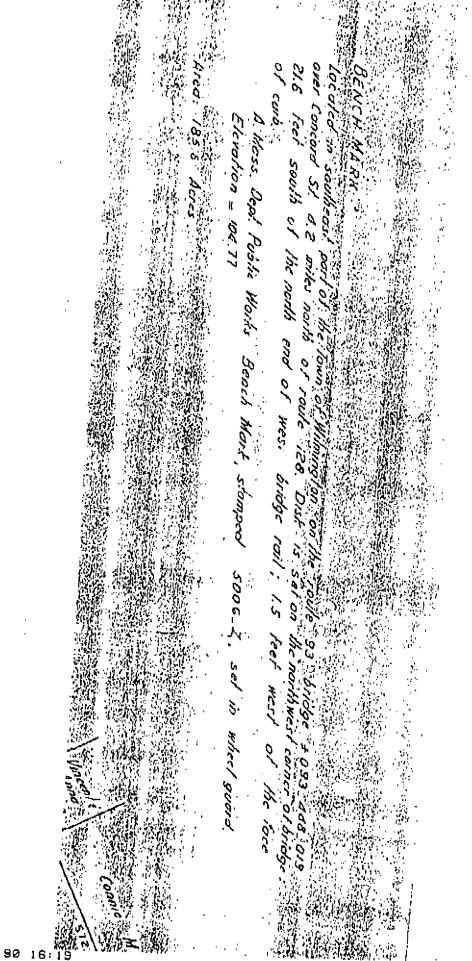
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PERKINS & ASSOC.

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UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

REGION I ENVIRONMENTAL SERVICES DIVISION 60 WESTVIEW STREET, LEXINGTON, MASSACHUSETTS 02173-3185

> 59 - 151 B 3- 1518

30 January 1990

Ms. Heidi Dolan G.G. Automated Systems P.O. Box 588 Burlington, Massachusetts 01803-0588 6~

Re: NPDES Permit Exclusion Tank Decommissioning 50 Fordham Road Wilmington, Massachusetts

Dear Ms. Dolan:

Based on information provided by Mr. Edward Walsh of Environmental Applications (EA), Inc., I grant you, pursuant to Title 40 of the Code of Federal Regulations, Part 122.3(d), an emergency exclusion from the requirement for a permit under the National Pollution Discharge Elimination System (NPDES), in order to dewater a tank preliminary to removing the tank.

Subject to other controls that may be established by the State of Massachusetts, and the Town of Wilmington, you are authorized to discharge approximately 3,500 gallons water. Due to the extremely low levels of contamination of this previously cleaned tank, a treatment system is not required, however, discharge to storm drainage leading to Martin Brook, must be in accordance with the following conditions:

- 1. No discharge of oil, sufficient to cause a sheen (as defined in 40 CFR 110), occurs to the unnamed tributary. The discharge of a sheen of oil constitutes an oil spill and must be reported to the National Response Center [(800) 424-8802].
- 2. Security provisions are maintained to assure that system failure, vandalism, or other incident will be addressed in a timely fashion, preventing the loss of oil or contaminated water to the receiving waters.
- 3. Sampling and analysis, in accordance with EPA methods, is performed for volatile organic compounds, semi-volatile organic compounds, the 13 RCRA metals, and total cyanide, are to be conducted from the tank, before dewatering, at the discharge, and at points upgradient and downgradient of the outlet to Martin Brook. Analytical Reports, with quality control information, are to be reported to the DEP Regional Office and to this office within 8 weeks of the completion of operations.

 You, or your representative, provide 24 hours notice of system start-up.

This exclusion will be in effect for 2 days.

If any questions should arise, please do not hesitate to contact me at (617) 860-4362.

Sincerely,

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Som Donall

David W. Tordoff On-Scene Coordinator Emergency Planning & Response Branch

cc:		Landry	USEPA
	м.	Ziencina	MaDEP-DWPC
	R.	Chalpin	MaDEP-DSHW
	Ε.	Walsh	EA

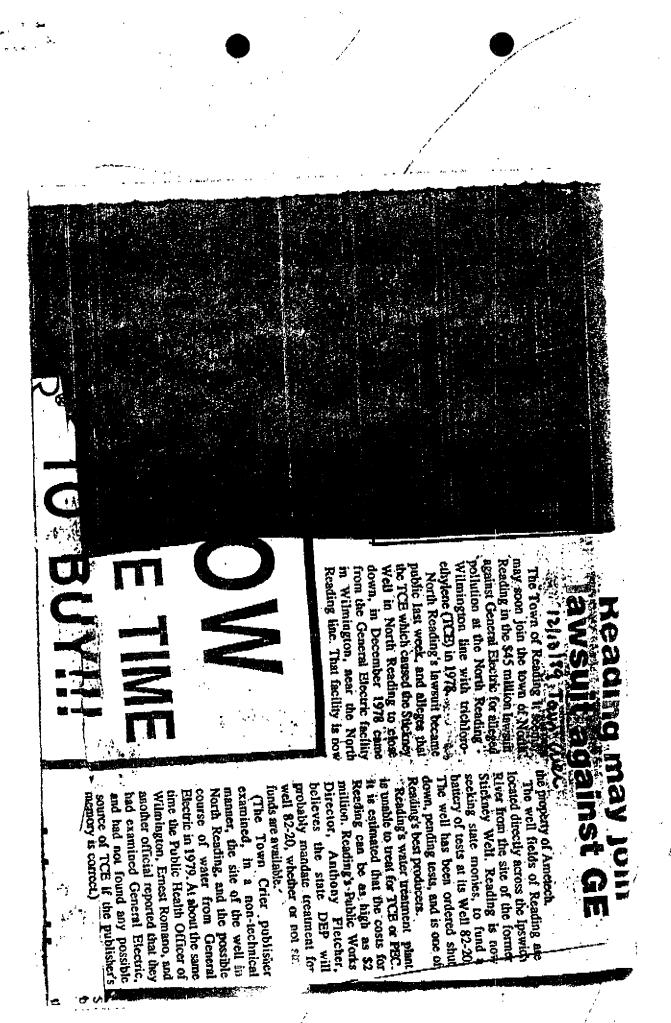
GE AEROSPACE Automated Systems Department P.O. Box 588 Burlington, MA 01803 (617) 229-5000 8*326-5000		
TELE FAX NO.:	FAX TRANSMISSION CC 1-(617) 935-6393 (Must Include Area Code)	
NO. OF PAGES: (Including Cover Sheet)		
TO: PHONE NO.: COMPANY: ADDRESS:	<u>JAIS DAVIS</u> <u>DEP-Woburn</u>	MAIL STOP:
FROM:	Heidi Dolan	MAIL STOP: <u>6-1</u>
PHONE NO .:	(617) 229-5231	SUBSECT. NO.: 610
MESSAGE: _	Iris - Per your Reques - the)-
	DE ASD FAX NO.: <u>(617) 27</u> N AT MACHINE: <u>(617) 22</u>	<u>3-3169</u> 9-3041 -OR- <u>8*326-3041</u>

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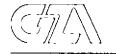
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320 Needham Street Newton Upper Falls, MA 02164 (617) 969-0050 FAX (617) 965-7769

> January 10, 1990 GZA File No. 7650.60-C, PC

Mr. James R. Stewart Chairperson North Reading Conservation Commission Town Hall, Murphy Center 235 North Street North Reading, Massachusetts 01864

> Re: Request for Determination of Applicability --Piezometer Installation, General Electric Company, North Reading, MA

Dear Mr. Stewart:

Enclosed please find a Request for Determination of Applicability along with supporting plans, being submitted by General Electric Company for the proposed manual piezometer installations within "Bordering Vegetated Wetland" and associated "Buffer Zone", in the vicinity of the General Electric Company site in North Reading. We are anticipating a public hearing regarding this Request during the North Reading Conservation Commission meeting scheduled for February 12, 1990.

The installation process described in the Request has been designed in order to allow the project objectives to be met without resulting in any negative impacts to wetland resource areas. Therefore, General Electric Company is seeking a negative Determination for the proposed work.

Thank you for your attention to this submittal. Should you have any questions, please feel free to contact the undersigned at (617) 969-0050, extension 235, or Ms. Heidi Dolan of General Electric Company at (617) 229-5231.

Very truly yours,

GOLDBERG-ZOINO & ASSOCIATES

Strayt Satol

Stacy A. Sabol Project Engineer