

# Nadcap Approvals – How to Register

- 1. Access eAuditNet at: <u>https://www.eauditnet.com/eauditnet/ean/user/login.htm</u>
- 2. Go to: "New User?" And hit the Register Now button



Sean A Tull Supplier Quality December 2017

## Nadcap Approvals – How to Register, Cont.

- 3. Complete the Registration information shown below and click submit at the bottom of the page when finished.
  - **Note:** Lockheed Martin Corporation should not be entered under Supplier during registration. If a company name is entered during registration it will begin to appear in under the "Online QML Search" even if Nadcap accreditation is not sought.

Title	○ Mr. ○ Mrs. ○ Ms.
First Name (Given Name)	(required)
Middle Name	
Last Name (Family Name)	(required)
Email Address	(required)
Confirm Email Address	(required)
Username	(required)
Username must be at least 5 ch Username can only include thes eAuditNet will generate a passw Industries for Free Resource	aracters in length and cannot exceed 15 characters. es special characters: dash (-), underscore(_), or period (.) word for you, and send it to the above email address P\$
(QML and Public Documents	OGeneration(required to select minimum one industry)
Company	
Company Industries for Primary Comp Association (Audit Access)	pany Aerospace Counterfeit Avoidance Medical Devices Transportation and Power Generation
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Company Industries for Primary Com, Association (Audit Access) (required to select minimum o Job Title External User ID Department/Division Street Address Suite/Apt P.O. Box Mail Stop City Country State/Province Postal Code	pany Aerospace Counterfeit Avoidance Medical Devices Transportation and Power Generation ne industry if selecting company)

After you've registered for an eAuditNet account:

Log in, select 'Resources' at the top left, then select 'Online QML.'

File Edit View Favorites Tools Help 🖕 🖈 insideLM 📨 LM P2P 🔃 SQ Shared Folder 📅 Training 🖉 Purchase Order Contracts ... 🦨 Kiara 🎒 PLM 🚾 eAuditNet 🧃 WebFOCUS Report 🦨 Shipper 🦨 Professional Development... 🧳 BINCS 🥘 Computer Supplies 🎒 embastion 📆 Quality Knowledge Mana... 🦨 GIDEP 📃 STARs 📆 Calendar - Calendar Home | About Us | Contact Us | FAQ | Logou eAuditNet Revolutionizing the way you do business Resources 🗢 Task Group 🗢 Subscriber Applications 🗢 Welcome, Sean Tull Online QML Ince Review Institute (PRI) accreditation and/or registration are published via on-line QML by Performance Review Institute, 161 Thornhill Road, Warrendale, PA 15086-7527, 724 772-1616. Additions, deletions, and modifications to on-line listings occur on a continuing basis. Edit Profile Change Password rd protected and/or secure areas of the website is restricted to authorized users only. PRI prohibits caching, unauthorized hypertext links to the website and the framing of any Content available through the website. PRI reserves the right to disable any unauthorized links or frames and specifically disclaims any responsibility for the Content available on any other Internet sites linked to the website Please Note: Each individual is expected to exercise impartial professional judgment and ethics to assure confidence in the integrity of PRI industry-managed programs by avoiding conflicts of interest in all the program related activities You are associated with the following companies: Lockheed Martin Corporation (Subscriber) Terms and Conditions of Use Use of the eAuditNet web site and related online services, including but not limited to reporting functions and email notifications, ("eAuditNet") is restricted by access rights granted to each user As an industry-managed program subscriber, supplier, or other program participant, you may use eAuditNet and any information available within only for activities directly supporting or advancing the PRI industry-managed programs such as Nadcap. The eAuditNet web site may display proprietary information and by using this site you agree to not redistribute or otherwise compromise the confidentiality of any proprietary information. Use of eAuditNet via programmatic, scripted, or any other automated means is prohibited unless otherwise agreed to by PRI in writing. Your login and its associated rights are non-transferable and as a program participant, you are responsible for all activity under your account. • As a registered user of eAuditNet, user understands that he/she will receive all automated email messages and all emails outlining important program changes and/or information. Because the dissemination of this information may be required per program quidelines and is not intended for marketing purposes, the ability to "oot out" from this distribution list is not available. · PRI may contact you with information about complementary programs that may be of interest to you. You are able to unsubscribe from these messages at any time. Material published on eAuditNet.com, including checklists, program documents, and other content, is copyrighted by The Performance Review Institute. You cannot reproduce, republish or redistribute material from eAuditNet.com in any way without the written consent of the copyright owner. Additionally, user agrees that he/she: will not in any way violate the intellectual property laws protecting the content accessible through eAuditNet.com. This means you agree not to copy, modify, publish, transfer, sell or display the content, including logos, trademarks or service marks, or otherwise violate the proprietary rights of eAuditNet.com. will not reuse, republish or otherwise distribute the content or any modified or altered versions of it, whether over the Internet or otherwise, and whether or not for payment. will cooperate promptly and completely with any reasonable request by The Performance Review Institute related to an investigation of infringement of copyright or other proprietary right. IMPORTANT: PRI reserves the right to respond to violations in the manner it sees fit to best steward and safeguard industry-managed program data, including suspending accounts without notice and pursuing legal actions. PRI Privacy Policy

To search accreditations for a particular supplier, see slides <u>5-9</u>

To search for **suppliers** with accreditations for a particular **special process**, see slides <u>10-13</u>

Supplier Name	Enter minimum 3 characters t	o search ×
Country	×	
State/Province	Select country first V	
Audia Des sesses		
Audit Program	Nadcap      SubscriberA	ccred
Commodities		_
Aero Structure Assembly		☐ Heat Treating
Aerospace Quality Syster	ns	Aterials Testing
Chemical Processing		Measurement and Inspection
Coatings		Metallic Materials Manufacturing
Composites		Non Metallic Materials Manufacturing
Conventional Machining a	is a Special Process	Non Metallic Materials Testing
Deicing		NonDestructive Testing
Distributors		Nonconventional Machining
Elastomer Seals		□ Sealants
Electronics		Surface Enhancement
Fasteners		Welding
Fluid Distribution Systems	3	
<ul> <li>Search only active suppl</li> </ul>	iers	
Search for suppliers that	have any current or expired	certificate within this range:
expiring on or after	,	(dd/www)
and on or before:	(mm/do	(/yyyy)
Page Size 30 🗸 So	rt By Company Name 🗸	Sort Order Ascending
	Sear	ch Reset
Refine Search Based on S	cope (click to expand/coll	apse)

### **Searching Accreditations of a Particular Supplier**

- 1. Begin typing the supplier's name. Reference the address associated with the supplier's name to ensure the desired location is selected
- 2. Click the search button

Online QML Search								
Supplier Name	Klune Industries	×						
Country	Kiune Industries [AER	RO-Supplier] United States						
State/Province	Klune Industries, Inc	[AERO-Supplier] United States						
1800 N 300 W, Spanish Fork, Utah 84660-9504								
Audit Program								
Commodities								
Aero Structure Asse	mbly	Heat Treating						
Aerospace Quality S	ystems	Materials Testing						
Chemical Processing	)	Measurement and Inspection						
Coatings		Metallic Materials Manufacturing						
Composites		Non Metallic Materials Manufacturing						
Conventional Machin	ning as a Special Process	Non Metallic Materials Testing						
Deicing		NonDestructive Testing						
Distributors		Nonconventional Machining						
Elastomer Seals		Sealants						
Electronics		Surface Enhancement						
Fasteners		Welding						
Fluid Distribution System	stems							
Search only active	suppliers							
O Search for suppliers	s that have any current or expired	I certificate within this range:						
expiring on or after:	(mn	/dd/yyyy)						
and on or before:	(mm/d	(d/yyyy)						
Page Size 30 🗸	Sort By Company Name 🗸	Sort Order Ascending						
	Sea	Reset						
Refine Search Based	on Scope (click to expand/co	llapse)						

Note: If there are no active accreditations for the location selected the following message will appear, "No records were found matching the supplied criteria." This message will also be displayed if the supplier simply provided their company name during registration on eAuditNet thus **no level of pending accreditation** should be assumed simply because the supplier is listed in eAuditNet

## Nadcap Approvals – How to use eAuditNet Searching Accreditations of a Particular Supplier, Cont.

3. Click on the applicable audit code in below. A purple box indicates that the commodity has merit with Nadcap (approval cycle lasting 2 years). An example is "CP" for "Chemical Processing"

eAudit	Net					Re	volutionizing the	way you do b	usiness					
Resources 😓 Subs	scriber Applications 😓													
Online QML Search R	esults													
Supplier name: Klune I	ndustries Active Suppliers	s: True Audit Program	m: NadcapSort By: Cor	mpany Name										
Merit Indicator commodity	ow reflects the Supplier's cu	urrent location and ma	ay not reflect the accred	lited address if	the supplier	has moved.	The accredited loc	ation may be fo	ound by clic	king on th	ie Supplie	er's nam	ie or commod	ity.
One item found.		1.000							-					
Supplier	City	State	Country	AQS	CMSP	COMP	CP	CT ETG	FLU	HT	MIN	ATL.	NDT	NM
Klune Industries Microsoft Excel tow to download results	North Hollywood	California	United States				CP						NDT	
Note: All suppliers listed or accreditation	n the Nadcap QML have provid	ded evidence that they n	naintain a quality system ii	n accordance w	ith PD1100. T	his QML only l	ists quality systems	performed by Na	dcap. All oth	er quality s	systems an	e evaluat	ted by outside	certificatio
							Print Details	Back						

## Nadcap Approvals – How to use eAuditNet Searching Accreditations of a Particular Supplier, Cont.

4. The Dates for Audit Issue and Expiration are shown across the page.

Note: NADCAP does not follow our two year approval period, they have periods which may last from 3 months to two years

5. Click on the blue hyperlink "Show scopes"

Klune Industries, Inc, 1800 N 300 W, Spanish Fork, Utah84660-9504, United States Phone: 801-798-7401, Fax: 801-798-1006 he location reflects the Supplier's current location and may not reflect the accredited address if the supplier has moved. The accredited locations are displayed with the accreditation below.								
Show all scopes								
CP (Chemical Proces	ising)							
Audit No.	Audit Program	Audit Type	Status	Start Date	End Date	Issue Date	Expiry Date	
Klune Industries, In	nc, 1800 N 300 W, Spanish Fork, Utah8466	50-9504, United States						
164478	Nadcap	Reaccreditation	Certificate Issued	11-Jan-16	15-Jan-16	23-Mar-16	30-Apr-17	
Show scopes								
Note: The specification net by a supplier is not	is referenced herein have been submitted t assured, subject to the constraints of the a	by the supplier as applicable to the audit scop audit sample.	e. The audit process includes a sample of job aud	lits from the listed specifications to verif	y compliance to defined requir	rements. Verification that the requir	ements of any given specific	
Back								

## Searching Accreditations of a Particular Supplier, Cont.

6. Search for the desired industry spec or relevant Nadcap AC Checklist (see next slide) by using the Find function (CTRL+F). Results will be highlighted in Yellow

× Find: 5541		Previous	Next 📝	🔵 Options 👻   2 matche
Show all scopes				
CP (Chemical Processing)				
Audit No.	Audit Program			Audit Type
Klune Industries, Inc, 1800 N 300	W, Spanish Fork, Utah8466	60-9504, Un	ited States	
<u>164478</u>	Nadcap			Reaccreditation
Hide scopes AC7108/15 - Nadcap Audit Criteria for P LImmersion Pre penetrant Etch L-Solution Analysis Performed On Site AC7108/1 Rev B - Nadcap Audit Criteria L-Sol Gel Dry Film Lubricant Coatings L-(info only)AS 5528 L-(info only)MIL-PRF-46010 L-(info only)MIL-PRF-46010 L-(info only)MIL-P-18264 L-Other L-(info only)MIL-P-85582 L-(info only)MIL-P-85582 L-(info only)MIL-P-85582 L-(info only)MIL-P-23377 AC7108 Rev G - Nadcap Audit Criteria for L-Testing Performed Internally In Supp LB14 - Conductivity Testing In Supp LB10 - Adhesion Testing (Adhesion LB13 - Coating Weight Testing In S Solution Analysis In Support of AC71 LPASSIVATION LOTher Passivation L-(info only)AMS 2000 L-(info only)AMS 2000 L-(info only)AMS 2000 L-(info only)AMS 2001 L-(info only)AMS 2010 L-(info only)AMS 2010 L-(in	re-Penetrant Etch in Support of Etch Processes for Painting & Dry Film Coatin or Chemical Processing (to be bort of the Chemical Process A port of AC7108 sment In Support of AC7108 or of AC7108 (Testing In Support of AC7108 of Tape Testing) In Support of A Support of AC7108 (18)	(Not required gs (to be use used on aud ccreditation	I if audit scop d on audits b	ie includes AC7108) iefore 5 June 2016) une 2016)

### NOTES FOR USING THE NADCAP TRANSLATION TOOL

The Nadcap Translation Tool can be found here: http://www.lockheedmartin.com/us/suppliers/ba-info/mfc/mfc-extforms.html

### THE INFORMATION CONTAINED WITHIN THIS TOOL APPLIES TO LM MISSILES & FIRE CONTROL PO'S ONLY, IT DOES NOT APPLY TO SPACE SYSTEMS, AERO, OR RMS/MST ORDERS

#### General Note:

Nadcap audits are performed against particular special processes (for example nickel plating) rather than specific industry standards (for example AMS QQ-N-290). Industry specs listed as "info only" are provided as a guideline to indicate the types of processes the supplier can perform and not to indicate that the supplier was audited to a specific industry specification.

#### Notes for using the "Current specs" & "Cancelled & or superseded specs" tabs

If a slash sheet is listed under column C, the base AC checklist must **ALSO** appear under the suppliers Scope of Accreditation. (For example, if AC7114/6 is listed against a spec, then the supplier will also need to be accredited in eAuditNet for AC7114).

The phrase **"Search for spec as "INFO ONLY"** appears under column C for an entry that requires the specific industry spec to be listed under a supplier's scope of accreditation. For example, the screenshot below shows that the supplier is accredited to processes similar to FED-QQ-P-35, AMS-QQ-P-35, ASTM A967, & ASTM A380, however the supplier is NOT accredited to AMS 2700 even though AMS 2700 is an available option within the AC7108 series.

AC7108/12 - Nadcap Audit Criteria for Acid Cleaning, Descaling, Passivation and Electropolishing (to be used on audits on/after 5 June 2016)

-Titanium Cleaning – Acid (This process also requires "Chemical Cleaning – Titanium Cleaning – Alkaline" to also be checked unless customer specifications permit otherwise) -Other Titanium Cleaning Acid

- →Passivation
- →Other Passivation
- →(info only)FED-QQ-P-35
- u<mark>(info only)</mark>ASTM A967 u(info only)ASTM A380
- ↓(info only)AMS-QQ-P-35

The phrase "Search **"U4 - LOCKHEED MARTIN"** appears under column C against a spec that requires the supplier be accredited to a supplemental checklist (checklists ending with "S") in addition to the standard AC checklists listed. If U4 - LOCKHEED MARTIN is not listed under the identified supplemental checklist the supplier is **NOT** considered to be accredited for Lockheed Martin purposes.

Please check the "Cancelled & or superseded specs" tab for drawing callouts to special Process specifications that are not found on the "Current specs" tab, then follow the instructions listed in column D, "Comments"

Text Keys and Approvals codes are provided for applicable PO's only

### EXAMPLE OF NADCAP TRANSLATION TOOL

Description	Commodity	Nadcap Checklist	MFC Text Key/ PO Note	P2P Approval Code	Date Removed From Zquals	Translation Sheet as 6/5/17
AMS 2700 - PASSIVATION OF CORROSION RESISTANT STEEL, Type 1	Chemical Processing (CP)	Search for spec as "INFO ONLY" within AC7108 series	TSPC1V	CHZ\$270001	5/22/2017	

### Searching for suppliers with specific accreditations

1. Use the Nadcap Special Process Translation Tool to reference the desired specific special process. Take note of what is listed under the "Nadcap Checklist" column; this is what will be searched for in eAuditNet

**Note:** As stated on the previous slide the "Nadcap Special Process Translation Sheet" can be found here <a href="http://www.lockheedmartin.com/us/suppliers/ba-info/mfc/mfc-extforms.html">http://www.lockheedmartin.com/us/suppliers/ba-info/mfc/mfc-extforms.html</a>

## **EXAMPLE OF NADCAP TRANSLATION TOOL**

Special Process	Comments	Commodity	Nadcap Checklist	MFC Text Key/ PO Note	MFC P2P Approval Code	Date Removed From Zquals	Translation Sheet as 10/04/17
ASTM E1417 - LIQUID PENETRANT INSPECTION TYPE I, METHOD A, SENSITIVITY LEVEL 1		Non-Destructive Testing (NDT)	AC7114/1 & AC7114/1S - Search "U4 - LOCKHEED MARTIN"	TSPN1D	NPZB14171A	5/22/2017	
	1			1			

## Searching for suppliers with specific accreditations, Cont.

**Note**: Select country/ state before clicking search to narrow the results.

- 2. Begin by expanding the '*Refine Search Based on Scope (click to expand/collapse)*' tab located at the bottom of the page
- 3. Expand the commodity for the desired specific special process

Supplier Name Enter minimum 3	characters to search ×	
Country		
State/Province Select country firs		
Audit Program		
	ubscriberAccred	
Aero Structure Assembly	Heat Treating	
Aerospace Quality Systems	Materials Testing	
Chemical Processing	Measurement and Inspection	
	Metallic Materials Manufacturing	
Composites	Non Metallic Materials Manufacturing	
Conventional Machining as a Special Proce	ss On Metallic Materials Testing	
Deicing	NonDestructive Testing	
Distributors	Nonconventional Machining	
Elastomer Seals	Sealants	
Electronics	Surface Enhancement	
Fasteners	Welding	
Fluid Distribution Systems		
<ul> <li>Search only active suppliers</li> </ul>		
,		
<ul> <li>Search for suppliers that have any current</li> </ul>	or expired certificate within this range:	
expiring on or after:	(mm/dd/yyyy)	
and on or before:	(mm/dd/yyyy)	
Page Size 30 V Sort By Company Na	ame V Sort Order Ascending V	
	Search Reset	

fine Search Based on Scope (click to expand/collapse)
Aero Structure Assembly
Aerospace Quality Systems
Chemical Processing
Coatings
Composites
Conventional Machining as a Special Process
Deicing
Distributors
Elastomer Seals
Electronics
Fasteners
Fluid Distribution Systems
Heat Treating
Materials Testing
Measurement and Inspection
Metallic Materials Manufacturing
Non Metallic Materials Manufacturing
Non Metallic Materials Testing
NonDestructive Testing
Nonconventional Machining
Sealants
Surface Enhancement
Welding



### Searching for suppliers with specific accreditations, Cont.

4. Using the Ctrl+F feature in your browser, search for the particular AC checklist number associated with the desired special process spec. (Tip: clicking 'previous' instead of 'next' will show the last result on the page which should be the latest Revision). Select all revisions that would have been in use on audits within the last two years (this usually means selecting the current Rev. & one or two previous Revs)

**Note:** Multiple selections within the "Scope" section are treated as an "**OR**" search, not "And". If the check box for the entire slash sheet is selected (#1) in addition to specific processes within the slash sheet (ex. both AC7114/1 and AC7114/2 being selected) then the results will show suppliers that are accredited to either the AC7114/1 **OR** the AC7114/2

• To avoid including suppliers that don't have the specific accreditation needed in the results, only select the specific special process/ sub-section needed (2)



(2) select these since they are more specific and will return suppliers approved to S-U4 LM under AC7114/1S Rev J OR Rev K

### Searching for suppliers with specific accreditations, Cont.

- 5. After clicking search, the results will show in alphabetical order as seen in the example below
- 6. Select a particular supplier to view the expiration date and to **verify** supplier accreditations

Online QML Search Results								
Active Suppliers: True Audit Program: NadcapSort By: Company Name								
The location identified below reflects the Supplier's current location and may not reflect the accredited address if the supplier has moved. The accredited location may be found by clicking on the Supplier's name or commodity.  Merit Indicator  commodity								
193 items found, displaying 1 to 30. [First/Prev] 1, <u>2</u> , <u>3</u> , <u>4</u> , <u>5</u> , <u>6</u> , <u>7</u> [Next/Last]								
Supplier	City	State	Country	NDT				
3P Processing Inc.	Wichita	Kansas	United States	<u>NDT</u>				
AAA Plating & Inspection Inc	Compton	California	United States	<u>NDT</u>				
ACE Clearwater Enterprises	Torrance	California	United States	<u>NDT</u>				
ALP HAVACILIK SAN. VE TÍC. A. S.	Eskisehir		Turkey	<u>NDT</u>				
ATI Cast Products	Albany	Oregon	United States	<u>NDT</u>				
Aaxon Labs Inc	Ft. Worth	Texas	United States	<u>NDT</u>				
Acuren	Rochester	Michigan	United States	<u>NDT</u>				
Acutec Precision Aerospace	Meadville	Pennsylvania	United States	<u>NDT</u>				
Advanced Aero Coatings LLC	Fort Worth	Texas	United States	<u>NDT</u>				
Advanced Coating Technique	West Babylon	New York	United States	<u>NDT</u>				
Aero Metal Finishing	Fenton	Missouri	United States	<u>NDT</u>				
Aerojet Rocketdyne	Rancho Cordova	California	United States	<u>NDT</u>				
Aeromet International	Rochester		United Kingdom	<u>NDT</u>				
Aircraft X-Ray Laboratories Inc	Huntington Park	California	United States	<u>NDT</u>				
Alcumet Inc	Londonderry	New Hampshire	United States	<u>NDT</u>				
Alloy Processing	Compton	California	United States	<u>NDT</u>				
Alloyweld Inspection Co. Inc.	Bensenville	Illinois	United States	<u>NDT</u>				
Aluminum Precision Products Inc.	Santa Ana	California	United States	<u>NDT</u>				
Aluminum Precision Products Inc	Santa Ana	California	United States	<u>NDT</u>				
American Testing Services LTD	Miamisburg	Ohio	United States	<u>NDT</u>				
Anaplex Corporation	Paramount	California	United States	<u>NDT</u>				